



THE  
**ONE**  
~  
**POOL**

The UK's Premium One-Piece  
Pool



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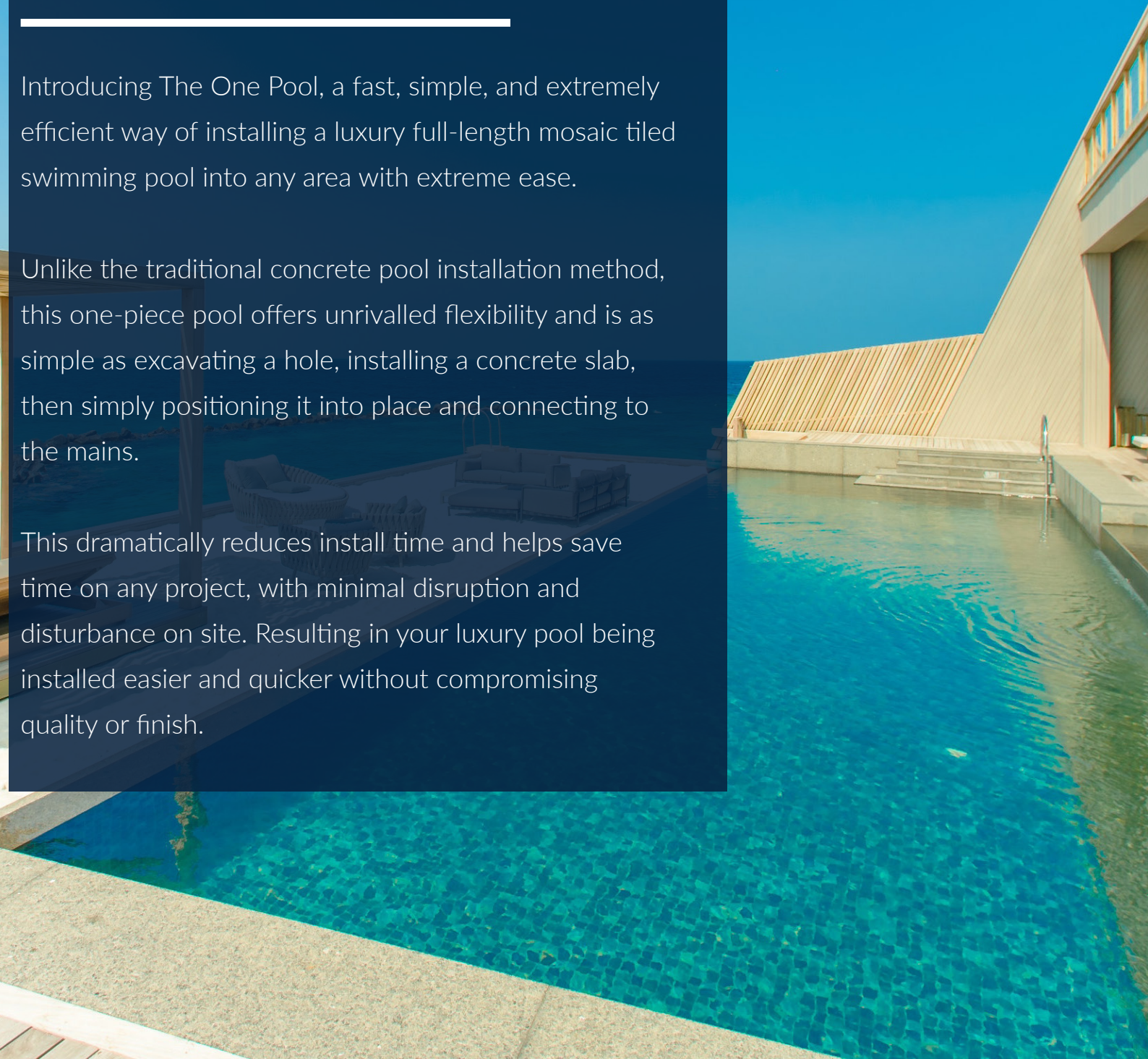
# WELCOME TO THE FUTURE OF POOL INSTALLATION

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Introducing The One Pool, a fast, simple, and extremely efficient way of installing a luxury full-length mosaic tiled swimming pool into any area with extreme ease.

Unlike the traditional concrete pool installation method, this one-piece pool offers unrivalled flexibility and is as simple as excavating a hole, installing a concrete slab, then simply positioning it into place and connecting to the mains.

This dramatically reduces install time and helps save time on any project, with minimal disruption and disturbance on site. Resulting in your luxury pool being installed easier and quicker without compromising quality or finish.



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FEATURED IN...

THE  TIMES

CheshireLife

Swimming Pool  
THE VOICE OF WATER LEISURE  
Scene

  
THE SUNDAY TIMES

excelle  
magazine

YorkshireLife

SPN

ESSEX LIFE

THE  PRESS



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# CREATE YOUR OWN PRIVATE PARADISE

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Imagine those times with family and friends having fun in your own bespoke, luxury One Pool.

Not only is our revolutionary design easier than traditional pool installations but the time it takes from order & design to splashing the day away can be as little as 6-8 weeks! \*

Why not experience the journey with us today and see how simple it is to make your dream pool a reality with our award-winning product?

\*Subject to factory workload and demand





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# WHY IS IT THE “ONE” FOR YOU?

THE ONE POOL

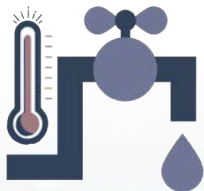
Why should you choose the UK's most popular one-piece swimming pool?

Well, apart from its simple install process, superior quality finish and style, you also benefit from some of the following...



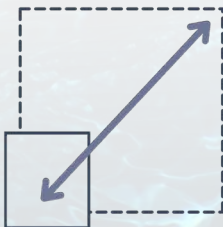
## Design to install in just 6-8 weeks!

Project times can be dramatically reduced by employing The One Pool as the nature of the install process is extremely simple. It only requires positioning and connecting.



## Filtration and heating included as standard!

That's right, The One Pool comes with standard heating and filtration options included in the price. You have the option of having it fully integrated into an already existing building or housed separately in one of our keter units.



## Any size pool, anywhere!

The One Pool's design options are endless as you can have your pool made to any size and located in virtually any area, outdoor, indoor or even rooftops.



Accredited

## Made in Britain accredited

The One Pool is the only one-piece pool to be Made In Britain accredited. Manufactured to the highest quality with over 90% of materials sourced from the UK.

# INSTALLING YOUR POOL

THE ONE POOL

Once you have confirmed the design, style, and specifications of your beautiful new luxury One Pool, it then begins its journey in the manufacturing process before being installed.

It's this simple install process that makes The One Pool a truly unique swimming pool solution, so let us explain just how easy it is to install your own private paradise!



## The Excavation

The first stage of this very simple process is the excavation. Firstly, the hole for the pool is measured, then excavated with a 150mm thick concrete slab, then laid. Leaving a solid base for the next step of the install, the craning in and positioning of your pool.

## Craning & Positioning

Now the first stage is finished, it's then time to crane in your pool. Once the pool is in the excavated hole, the spaces between the pool and wall are backfilled and a concrete ring beam constructed around the pools edge to secure the pools position.



# INSTALLING YOUR POOL

THE ONE POOL

## Commissioning of the Pool

Due to the straightforward nature of The One Pool's self-contained filtration and heating unit, it's an easy connection process to the electric and heating source. The pool is then filled and commissioned.

And that's it, you are then ready to begin enjoying your brand new One Pool!



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# DESIGNING YOUR POOL

THE ONE POOL

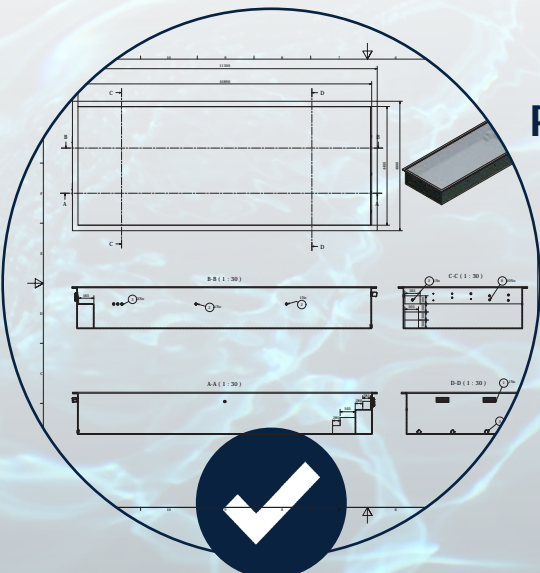
We offer a bespoke design service that can help you visualise the project and bring your pool to life!

Our design team combine years of architectural, engineering and computer aided design (CAD) experience, giving them the ability to work in seamless harmony across various types of pool projects, while taking all essential variables into account.



## Experienced Designers

Our award winning design team will work with you to help bring your dream pool to life. By using various design software applications such as 3DMAX, Inventor and AutoCAD, our designers are able to draw, create and animate your project.

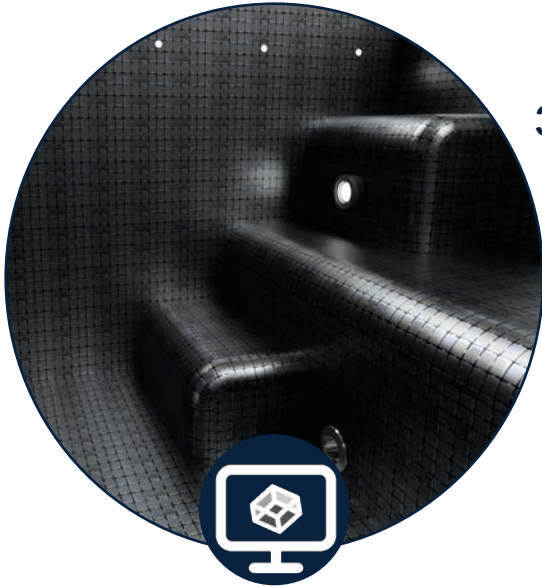


## Precision and Accuracy

We provide all customers a precise representation of size, fittings and specs of their pool with our 2-D working drawings. These highlight layout plans and sections to provide all technical information required, making sure everything is exactly to your requirement.

# DESIGNING YOUR POOL

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## 3-D Renders of Project

Our team bring your designs and projects to life before your very eyes. By creating 3-dimensional renders, it offers various aspects and allows you to get a first real glimpse of the project.



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# THE ONE POOL SIZES

THE ONE POOL

The One Pool's versatile nature means that it can be built to any bespoke size required. Regardless of how much space you have; it can be utilised to its full potential by the addition of a One Pool.

To help our customers, we have created a selection of standard size options taken from the most popular size requests we receive.

## Standard Sizes

5m x 3m

6m x 3m

7m x 3m

8m x 3m

5m x 3.8m

6m x 3.8m

7m x 3.8m

8m x 3.8m

9m x 3.8m

10m x 3.8m

11m x 3.8m

10m x 4.5m

11m x 4.5m

12m x 4.5m

10m x 5m

11m x 5m

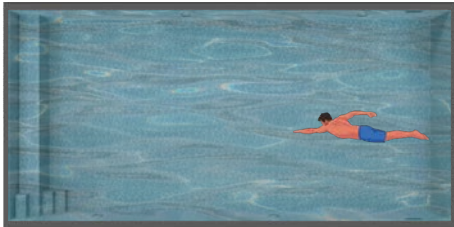
All One Pools are built with a standard wall depth of 1.5 meters and a water depth of 1.35 meters. However, both can be adjusted to meet the requirements of the project.

# THE ONE POOL DIMENSIONS

## THE ONE POOL

There are various configurations for The One Pool that see some dimensions change depending on certain aspects, for example: size, filtration, cover and entrance.

Below are some example dimensions from each size category, small, medium and large.



\*Model & Pool scaled at 1:100

### SMALL

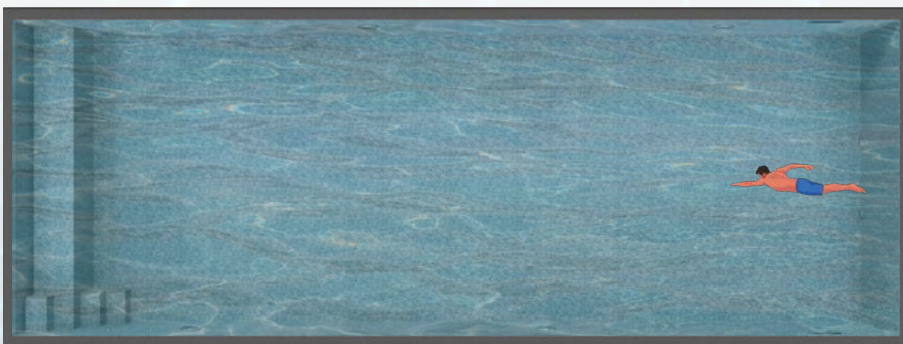
Model - 1.8m (6ft)  
Length - 6m  
Width - 3m



\*Model & Pool scaled at 1:100

### MEDIUM

Model - 1.8m (6ft)  
Length - 9m  
Width - 3.8m



\*Model & Pool scaled at 1:100

### LARGE

Model - 1.8m (6ft)  
Length - 12m  
Width - 4.5m



\*Model & Pool scaled at 1:50

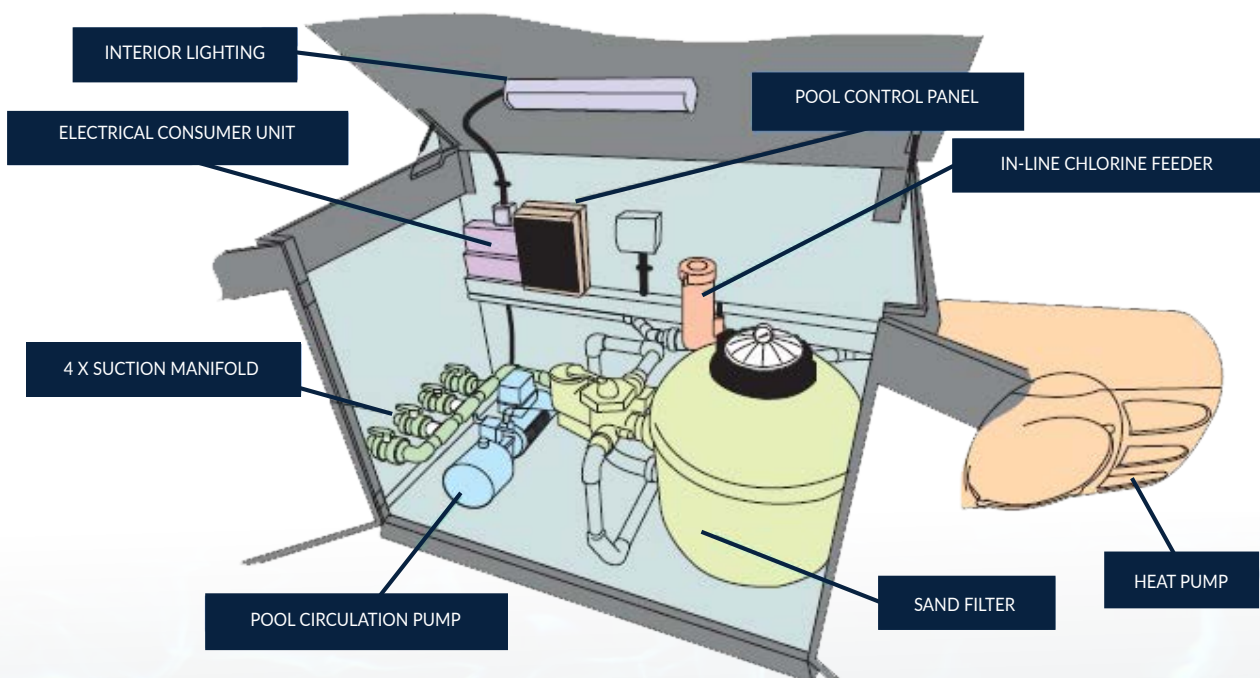
### DEPTHS

Wall Depth - 1.5m  
Water Depth - 1.35m  
Steps - 0.3m

# FILTRATION & HEATING

THE ONE POOL

Filtration and heating is often one of the most daunting areas for pool owners. This optional simple and stylish solution is the perfect accompaniment to The One Pool.



\*Filtration & Heating will be specified to your pool requirements.

This innovative pool side solution is unique to The One Pool. Our one-piece pool plant rooms are designed and built in-house ready to be transported to site and connected quickly, easily and effectively.

A complete constructed pool plant room set in its own self-contained unit can be equipped and installed by our own engineers to perfectly match your pool.







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# MATERIAL BREAKDOWN

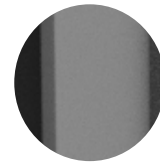
## THE ONE POOL

The materials of the composite technology used to construct every One Pool are of the highest marine quality. They have been meticulously developed to create a product that is impervious by nature and resilient in structure.



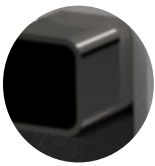
### Mosaic Tiles

The layer of mosaic tiles offers a contemporary and polished texture to the pools flooring and walls.



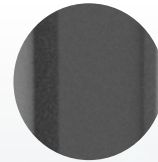
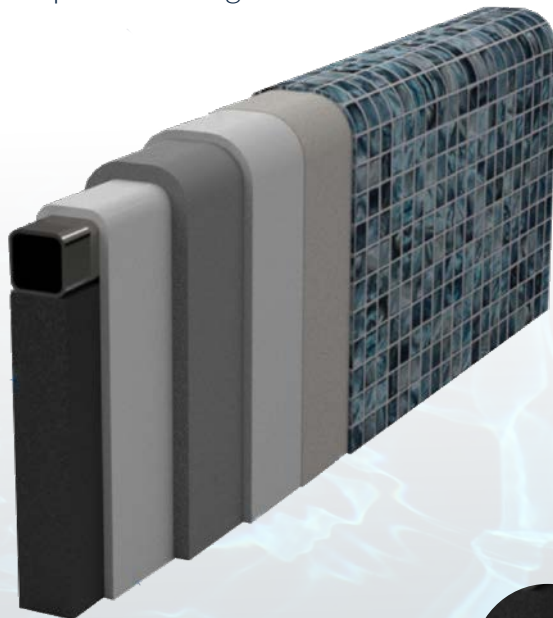
### Gel Coat

A gel coat is used as an extra water proofing agent and helps provide vital prevention of deterioration and erosion of the pools molecular structure.



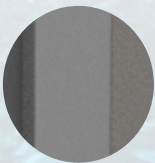
### Steel Frame

A steel frame is built in to the pool to secure the structure and maintain shape.



### Honeycomb

We use advanced honeycomb technology for the materials lightweight properties and strength provided to the shells integrity when spread across large surface areas.



### Fibreglass

There are 2 layers of 8mm fibreglass sandwiching 15mm of honeycomb between them creating the pool shell and providing increased structural strength.



### Polyurethane Foam

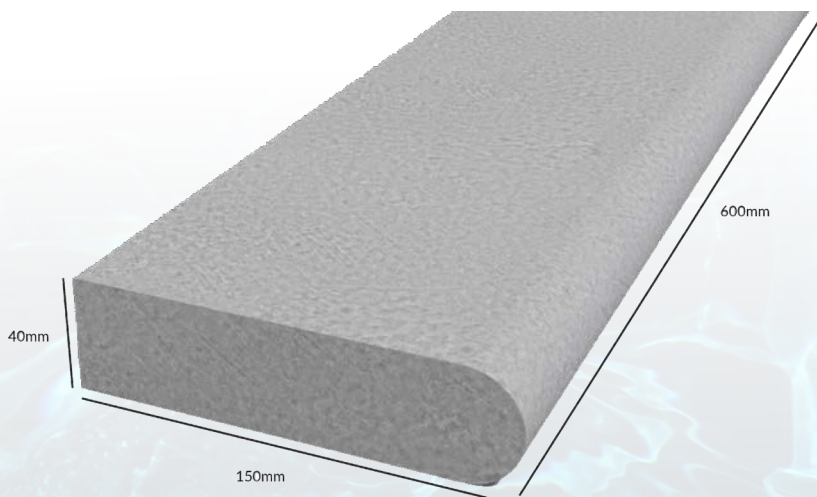
Using Polyurethane Foam not only adds a valuable coating of imperviable insulation but also a solid layer of strength. This complies with Building Regulations Part L standards to enhance thermal heat retention.

# COPING OPTIONS

THE ONE POOL

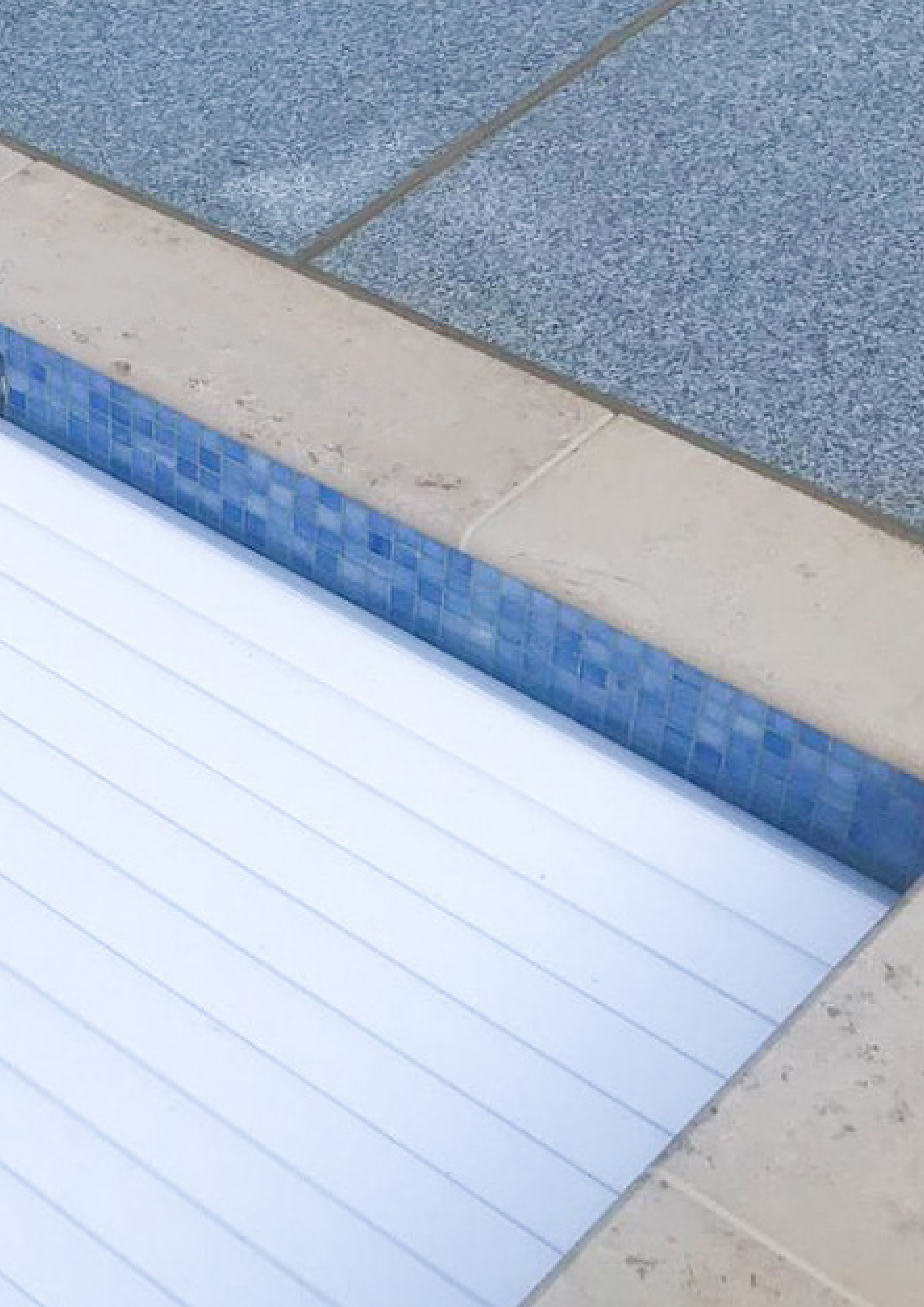
The coping stones are manufactured in the same factory as our pools and have been specifically designed for The One Pool to be adaptable for both indoor and outdoor pools.

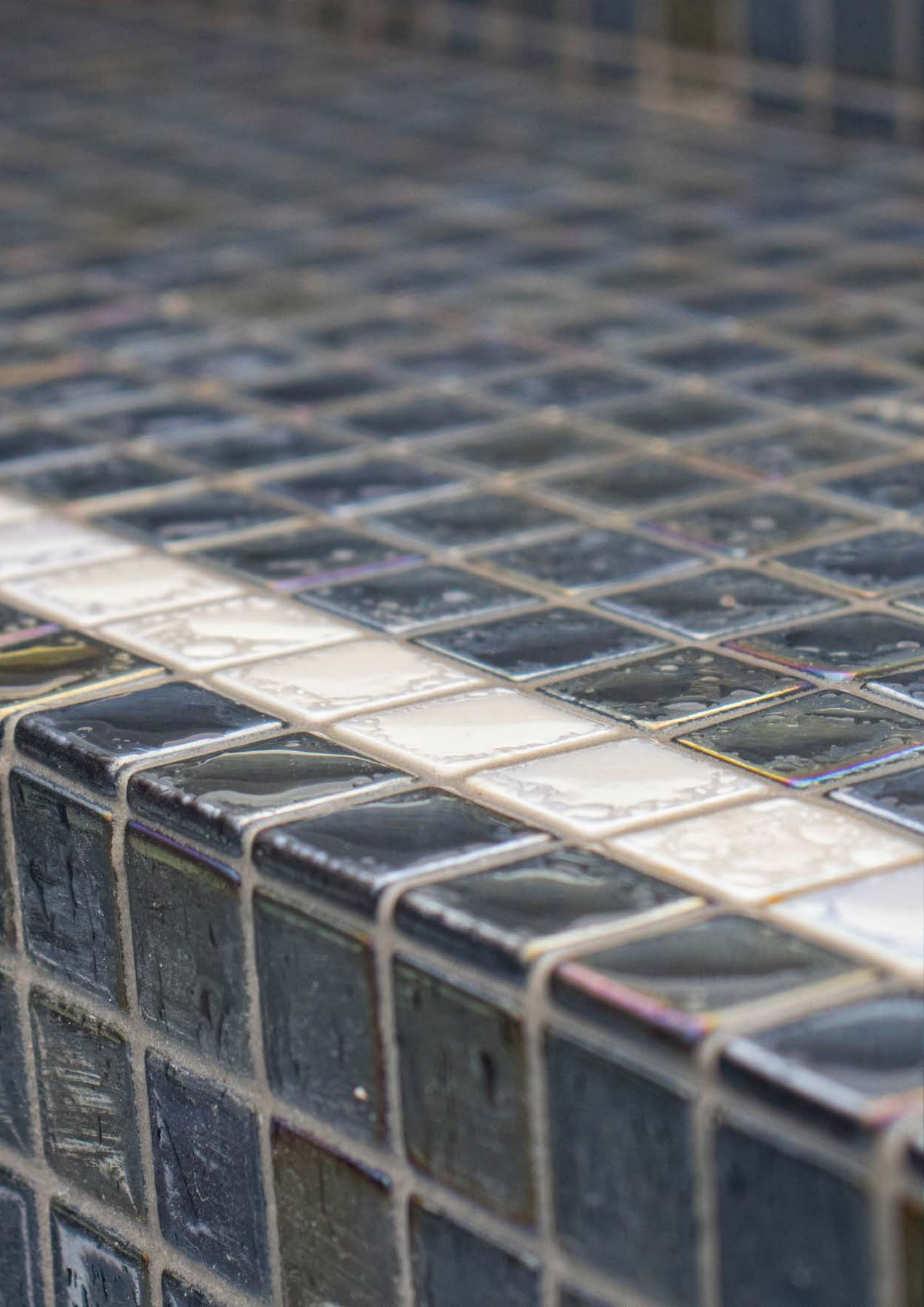
The coping is expertly finished with a smooth non-slip texture for safety and comes with a unique warm to the touch feel, meaning it keeps a comfortable temperature to the touch for pool users.



Here you can see the standard dimensions for the coping stones. However the shape and length of the stones can be adapted to meet the requirements of the project or shaping of the pool.

Due to the copings being manufactured purely for The One Pool, it means they have the versatility to be styled or coloured in order to fit perfectly in to the aesthetic of the pool and its surrounding areas.



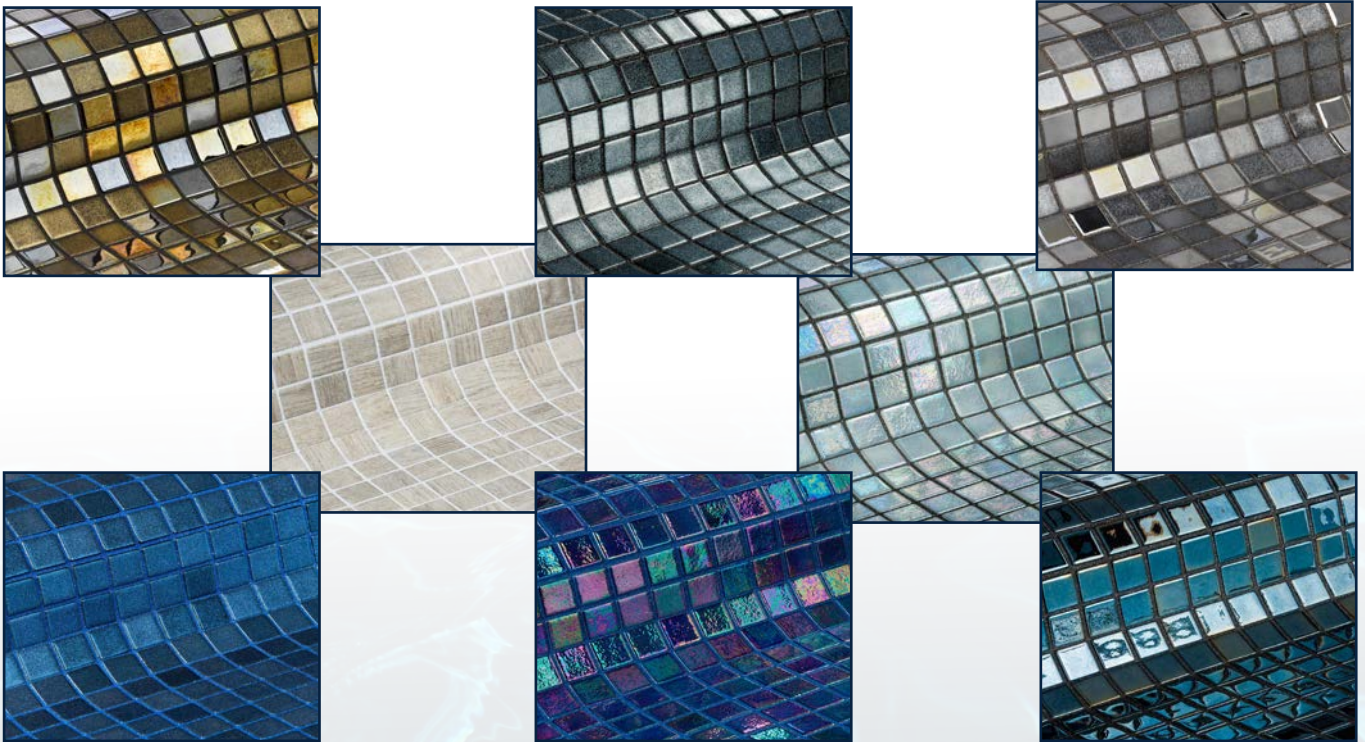


# TILE OPTIONS

THE ONE POOL

The One Pool offers one of the largest varieties of tile options for pools on the market, giving you a limitless array of options to make your One Pool truly unique.

Below you will find just a handful of tile options from our standard range with many more available including our premium and large format tile ranges.



We source the tiles from a vast number of high quality suppliers ensuring we can meet any tile requirement for any project.

# POOL COVER OPTIONS

THE ONE POOL

A cover is one of the most important components of a swimming pool. That's why we offer luxury pool covers that are well-functioning and will greatly enhance the pleasure of using your pool.

We offer a range of Standard Slatted Covers and Premium Slatted Solar Covers that insulate, provide a level of safety, and reduce time spent on maintenance. The high quality of the covers, extra UV-protection and hail resistance ensures a long lifespan offering you peace of mind.

## Standard Slatted Cover

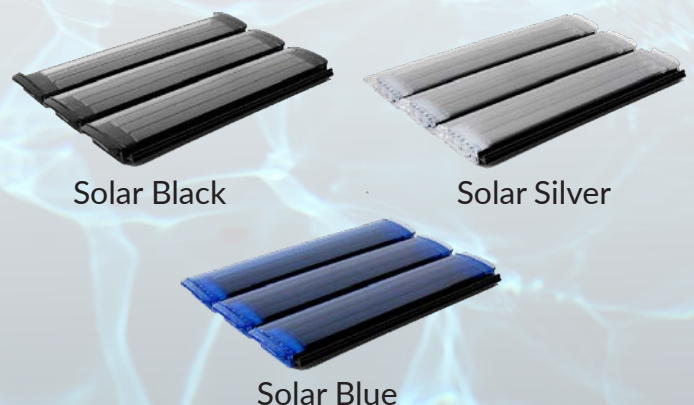
Made from PVC our standard slats primary objective is to increase insulation of the pool water and prevent debris. Available in grey or white the Standard Slatted Cover is suitable for indoor & outdoor pools.



## Premium Slatted Solar Cover

By upgrading to the Premium Slatted Solar Cover made from TRI-extrusion polycarbonate; you open yourself to more colour options and the following benefits:

- Uses the sun's rays to help heat the pool water therefore saving on energy costs.
- It helps reduce evaporation of the pool water, saving you more on water.





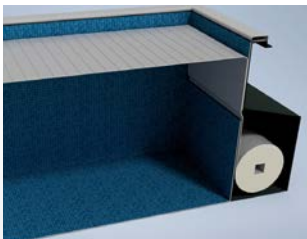
# POOL COVER POSITIONS

THE ONE POOL

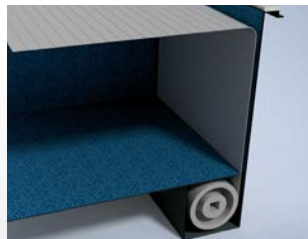
The automatic pool covers for The One Pool can be placed in a few different positions. The main factor behind where a cover goes is based on the location and type of steps you choose.

If you choose to have full width steps or a bench, then the pool cover would sit beneath them, whereas if you are looking for Roman style or corner steps, then the pool cover can be placed behind the wall on the opposite end of the pool in either a cave pit or cover pit (this does not encroach on swimming area). There is also the option of placing the cover in a floor pit.

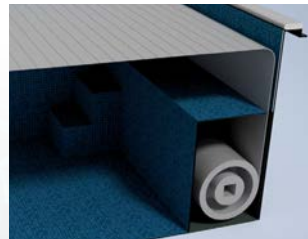
Cave Pit



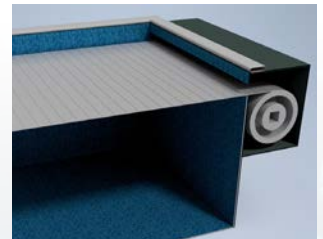
Floor Pit



Under Bench



Cover Pit





# ADDITIONAL OPTIONS

## THE ONE POOL

We know that it's some of the finer details that can add that little bit extra to your pool. That's why The One Pool comes with a plethora of luxury additional options.

### Water Cannon

The addition of water cannons to your One Pool can not only offer a stimulating hydro-massage but enhance the feel and design of your pool.

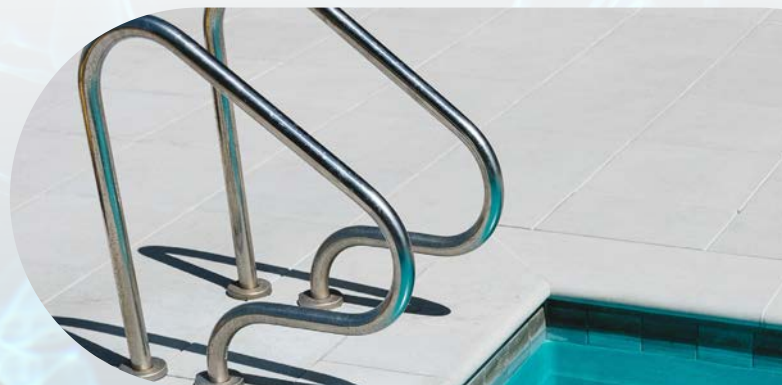


### Swan Neck Waterfall

Like the cannons, the swan neck waterfall is perfect for increasing the wellness features and look of your One Pool.

### Entrance Rail

Add that extra little bit of elegance and practicality by finishing off your pool with one of our premium stainless-steel entrance rails.



### Counter Current System

Enhance your swimming experience by adding a counter current unit. The system creates a resistance of current to swim against for light exercise.

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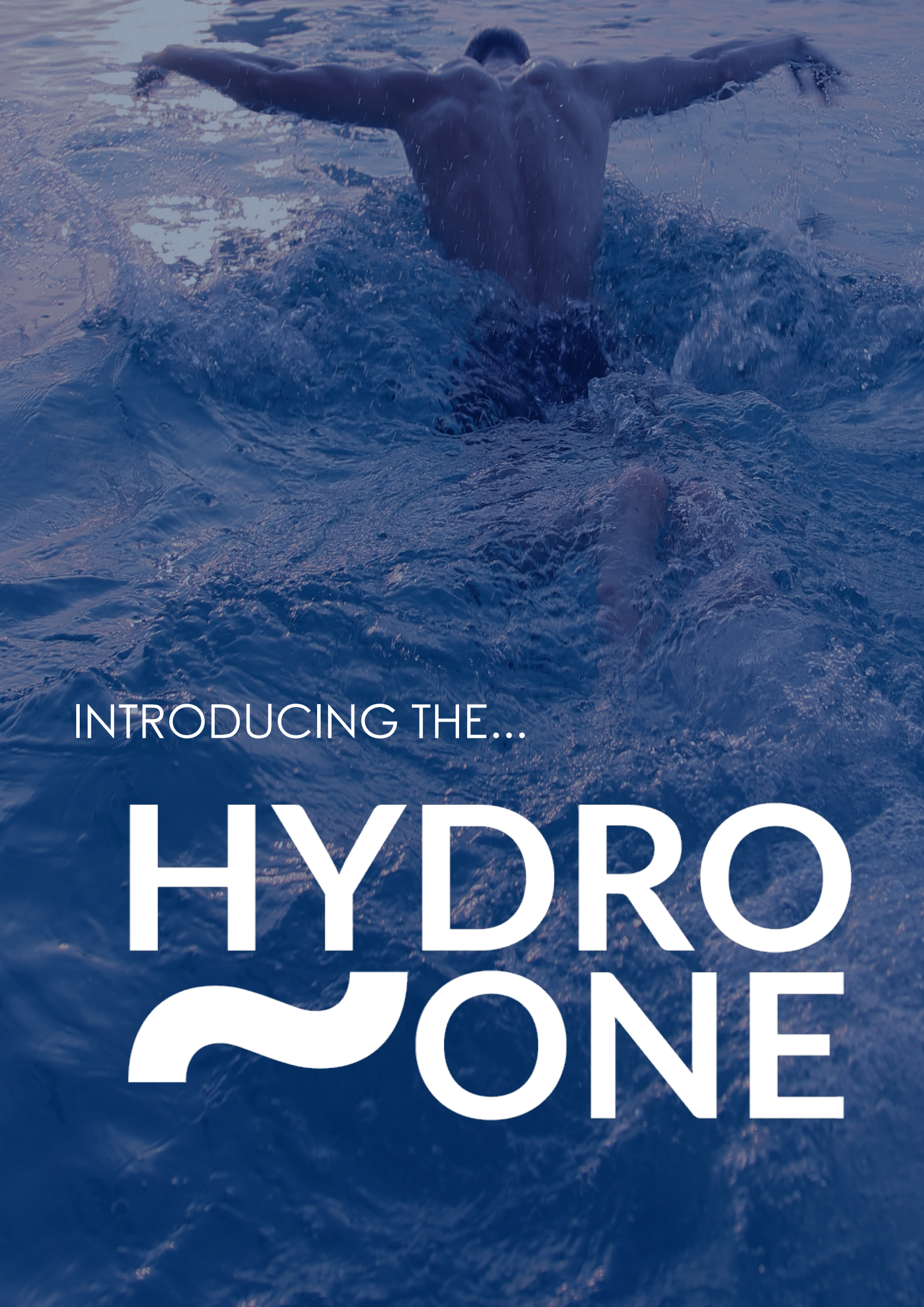
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INTRODUCING THE...

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# HYDRO ONE

## COUNTER CURRENT

The Hydro One combines the elegance and style of The One Pool coupled with advanced ultra-flow technology, lifting it above traditional endless style pools.

The Counter Current Units are purpose built for the Hydro One to create a counter flow of water allowing the user to swim against the current while staying in the same position in the pool.

By using this style of Counter Current Unit in the Hydro One it enables those swimmers who like a challenge to really push themselves,- yet at the push of the button can offer a more relaxing swim which offers gentle resistance.



Tiled Swim Lane  
Option

Water Cannon  
Option

Skimmer & Deck Level  
Option

# HYDRO ONE

COUNTER CURRENT

## Ultra Flow System Unit

Perfectly integrated into the Hydro One, the Ultra flow system provides the ultimate counter current swimming experience.

The Counter Current Unit used in the Hydro One is a self-contained propulsion swim unit with ultra flow technology to produce a 24V controlled, realistic river smooth like current, with variable speed delivering up to 400 cubic metres of water per hour (normal 3hp swim jets produce 45cbm/phr).



### Smooth Design

The Hydro One's Ultra Flow System not only comes with a luxury stainless steel exterior but has a sleek, flush finish that creates a beautiful aesthetic without compromising any of the swimming area.



### Fully Inclusive

The pool's 3 speed control mean that the Hydro One is fully inclusive for all levels of swimmer, so there is no need to worry about anyone being left out or excluded due to level of swimming ability making the Hydro One perfect for families of varied swimming ability.



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